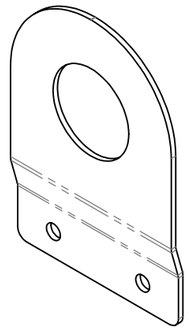
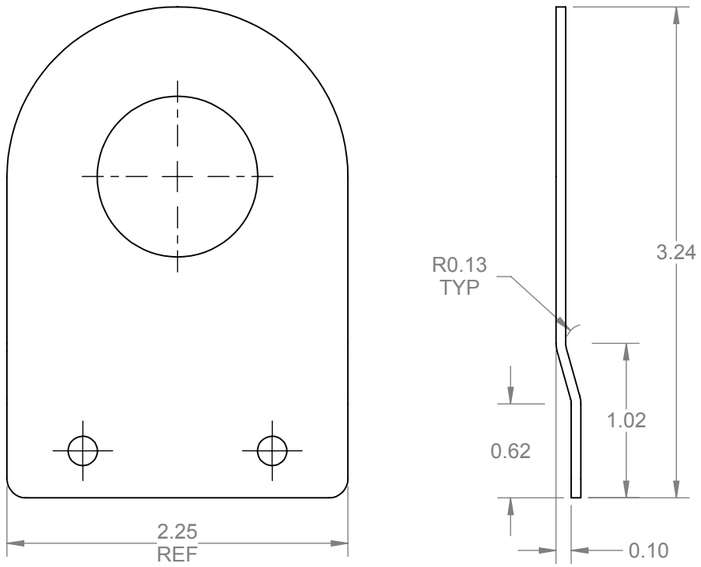
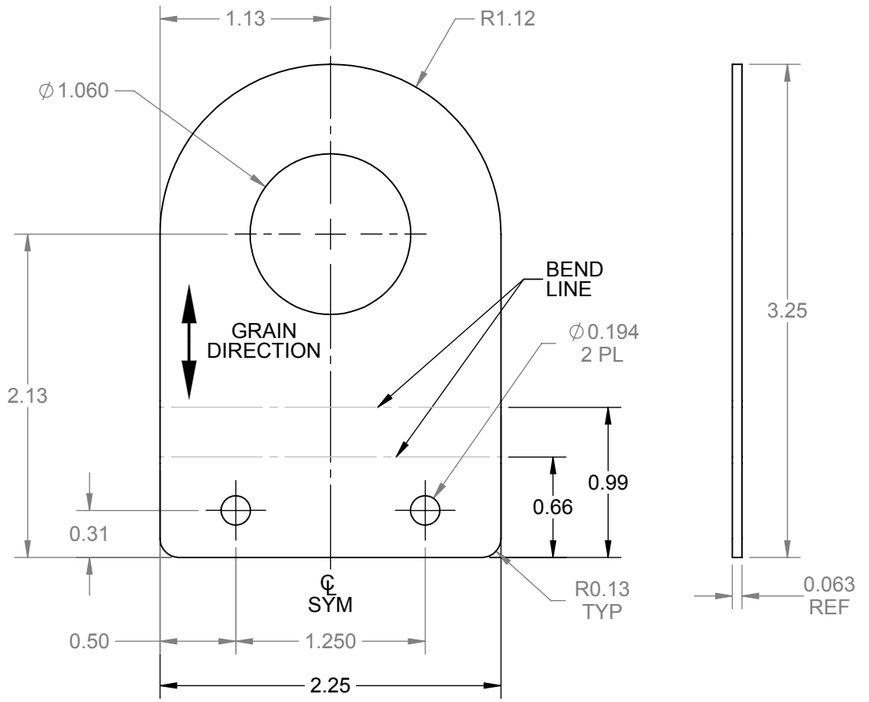




D5170-1 PLATE
(MAKE FROM D5170-1F)
(EQUIVALENT TO ERA P/N 41228-303-005-001)



D5170-1F FLAT PATTERN PLATE

NOTES:
1) MATERIAL: AISI 301/304 SS SHEET, 0.063 THICK
1/2 HARD PER AMS 5518 OR ASTM A666 OR MIL-S-5059
WITH MIN. Ftu = 142 Ksi & MIN. Fty = 97 Ksi
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.11 lbs

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	RF	14.10.07

DESIGN	RF	**DART AEROSPACE LTD**	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. A5
MFG. APPR.	DD	D5170	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		AFT SUPPORT, TUBE ASSEMBLY	NTS
DATE	14.10.07		

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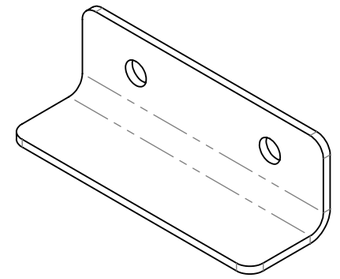
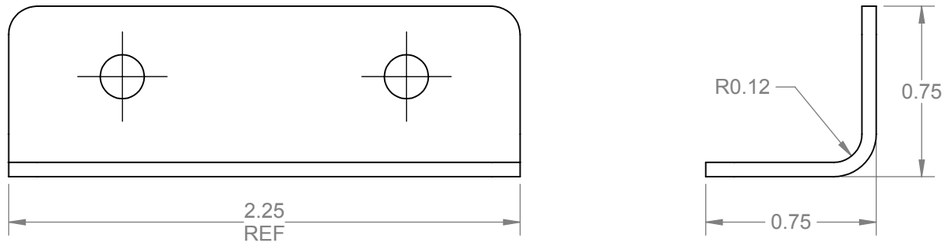
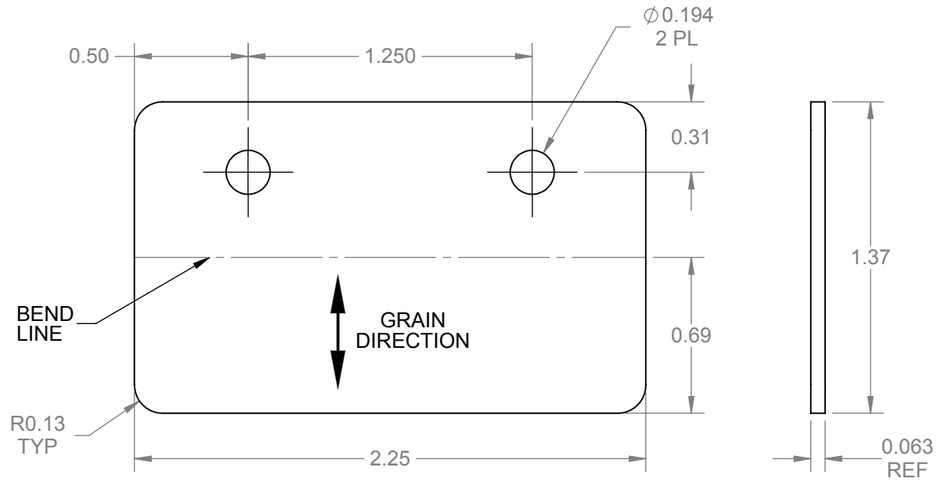




D5170-3 ANGLE
(MAKE FROM D5170-3F)
(EQUIVALENT TO ERA P/N 41228-303-005-003)



D5170-3F FLAT PATTERN ANGLE

NOTES:
1) MATERIAL: AISI 301/304 SS SHEET, 0.063 THICK
1/2 HARD PER AMS 5518 OR ASTM A666 OR MIL-S-5059
WITH MIN. Ftu = 142 Ksi & MIN. Fty = 97 Ksi
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.05 lbs

PRELIMINARY ISSUE

DESIGN	RF
DRAWN	RF
CHECKED	VS
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	14.10.07

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5170 REV. A5
SHEET 2 OF 2
TITLE AFT SUPPORT, TUBE ASSEMBLY SCALE NTS

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